

TECHNICAL DATA SHEET

Colourtone 2K HS Ready Mixed Colours - Matt

Date May 2023

DESCRIPTION

High density paint – solid colours

CS60 2K HS compliant ready mixed colours matt. Solid content (see formulation) % by weight (RFU).

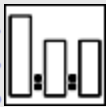
The EU Value for this product (product category IIB .d) in ready for use form is max.420 grams of VOC Per litre. The VOC content of this product is less than 420 g/l.

Composition	Acrylic Resins,
Colour	See separate list
Shelf life	36 months in unopened container
Pack size	5 litre

Pre-treatment: 2-pack ready mixed colour must be applied on thoroughly sanded and degreased substrate.



Health and safety "For professional use only" **Important:** When using any **new** product, consult the "Health and Safety" data sheet. Always read the risks and precautions stated on the product label.



Mix Ratio 3:1
2-pack colour
FL2015 hardener



Spraying viscosity
25 - 29 seconds BS4 flow cup – 17 seconds Din 4 flow cup at 20°C
Pot life- 3 hours at 20°C



LVLP Compliant Gravity-feed spray gun
HVLP gravity-feed spray gun
Conventional gravity 1.4 – 1.6 3 - 3.5 bar



Number of coats 2 coats – 1 medium + 1 wet coat
5 to 10 minutes flash off
Film thickness 50 – 60 micron



Drying time at 20°C touch dry 4 – 6 hours through cure overnight polish within 24hrs
Drying time at 60°C 20 - 25 min allow to cool polish then polish

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