

## TECHNICAL DATA SHEET

### DESCRIPTION

High density paint - solid colours

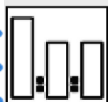
2K H compliant ready mixed colours matt. Solid content (see formulation) % by weight (RFU). The EU Value for this product (product category 11B.d) in ready for use form is max.420 grams of VOC Per litre. The VOC content of this product is less than 420 g/L

Composition	Acrylic Resins,
Colour	See separate list
Shelf life	36 months in unopened container
Pack size	5 litre

**Pre-treatment:** 2-pack ready mixed colour must be applied on thoroughly sanded and degreased substrate.



Health and safety "For professional use only" Important: When using any new product, consult the "Health and Safety" data sheet. Always read the risks and precautions stated on the product label. 2KHS COLOUR



Mix RATIO 3 PART PAINT TO 1 PART HARDENER  
COL700/710 hardener



Spraying viscosity  
25 - 29 seconds BS4 flow cup - 17 seconds Din 4 flow cup at 20 °c  
Pot life- 3 hours at 20 °c



LVP Compliant Gravity-feed spray gun  
HMLP gravity-feed spray gun  
Conventional gravity 1.4-1.6 3 - 3.5 bar



Number of coats 2 coats - 1 medium+ 1 wet coat  
5 to 10 minutes flash off  
Film thickness 50 - 60 micron



Drying time at 20 °C touch dry 4 - 6 hours through cure overnight polish within 24hrs

Drying time at 60 °C 20 - 25 min allow to cool polish then polish

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